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Tsui

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(54) **APPARATUS FOR AIR PURIFICATION AND DISINFECTION**

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A61L 9/22 (2006.01)

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(2013.01); **A61L 2209/16** (2013.01)

(58) **Field of Classification Search**
USPC 422/121
See application file for complete search history.

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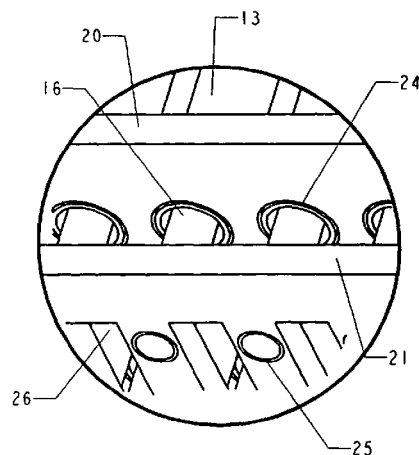
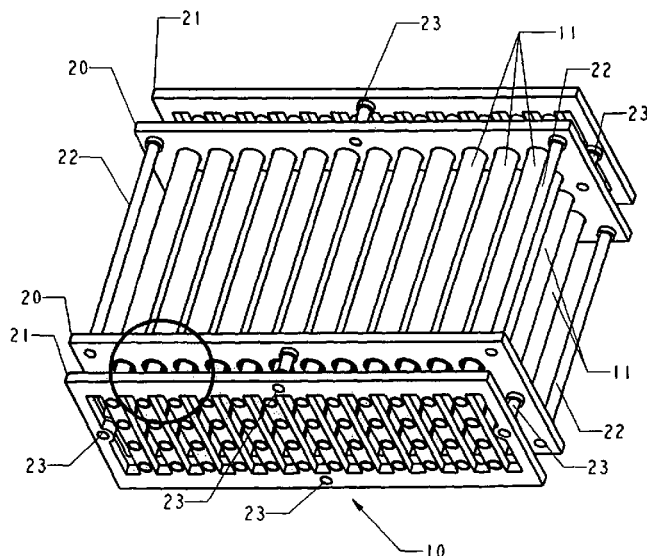
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(57) **ABSTRACT**

An apparatus for air purification and disinfection is provided. The apparatus includes at least one elongated reactor having an elongated inner electrode and an elongated outer electrode. The outer electrode encompasses at least a portion of the inner electrode along a longitudinal axis of the reactor. The outer and inner electrodes are positioned in a substantially concentric relationship and define a reaction chamber therebetween. The apparatus also includes an inner electrode mounting member holding the inner electrode at an end of the inner electrode and an outer electrode mounting member holding the outer electrode at an end of the outer electrode. The apparatus further includes a power supply adapted to supplying electrical power to the inner and outer electrodes to generate plasma within the reaction chamber to purify and disinfect air flowing therethrough.

7 Claims, 13 Drawing Sheets



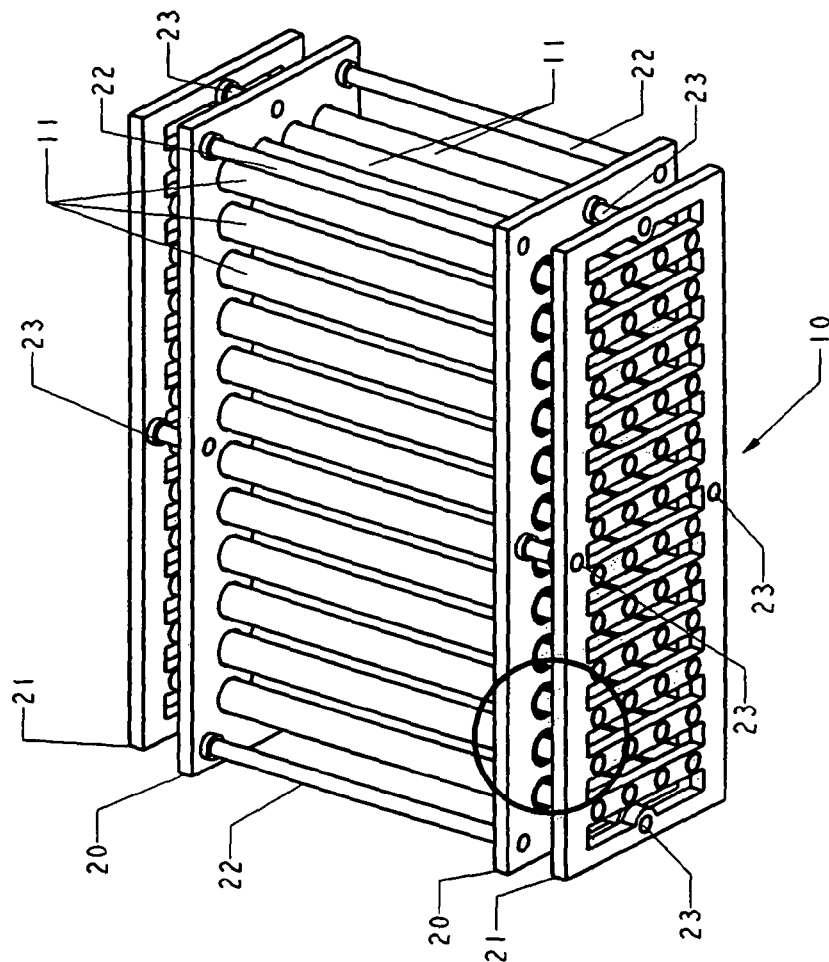


FIG. 1a

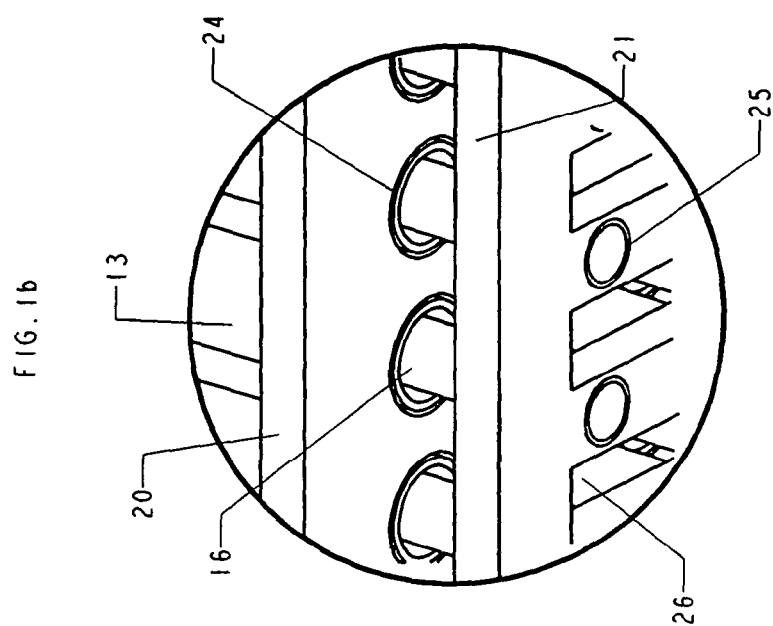


FIG. 1b

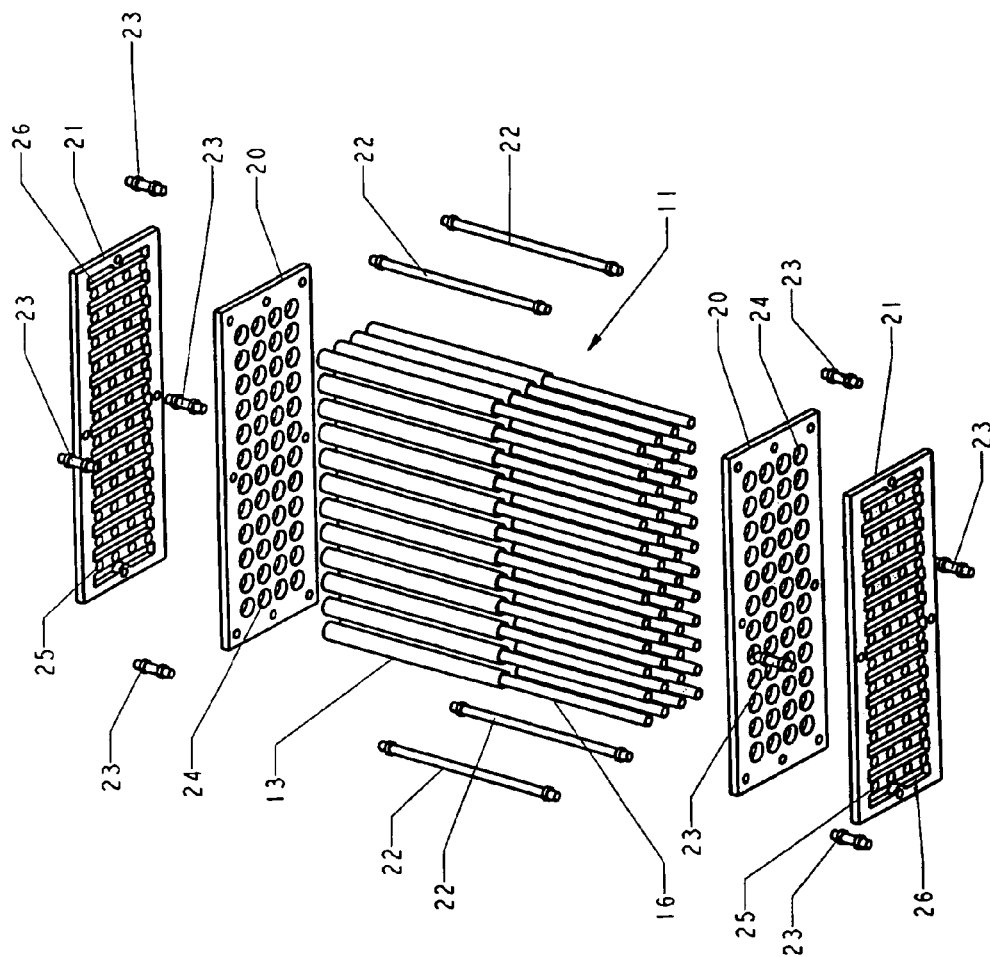
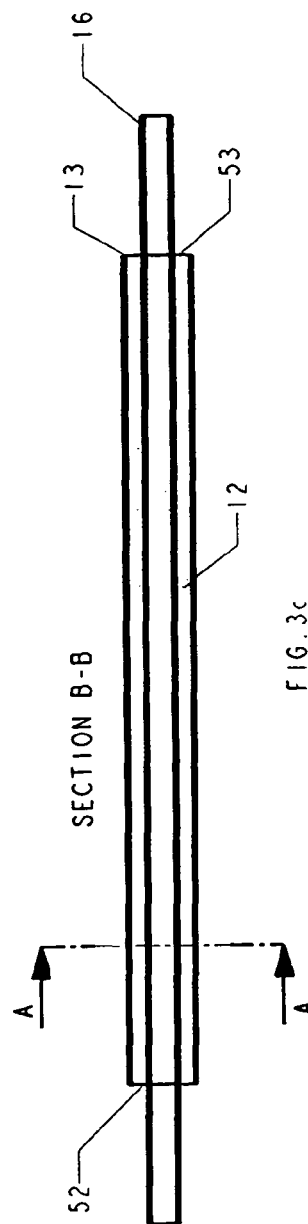
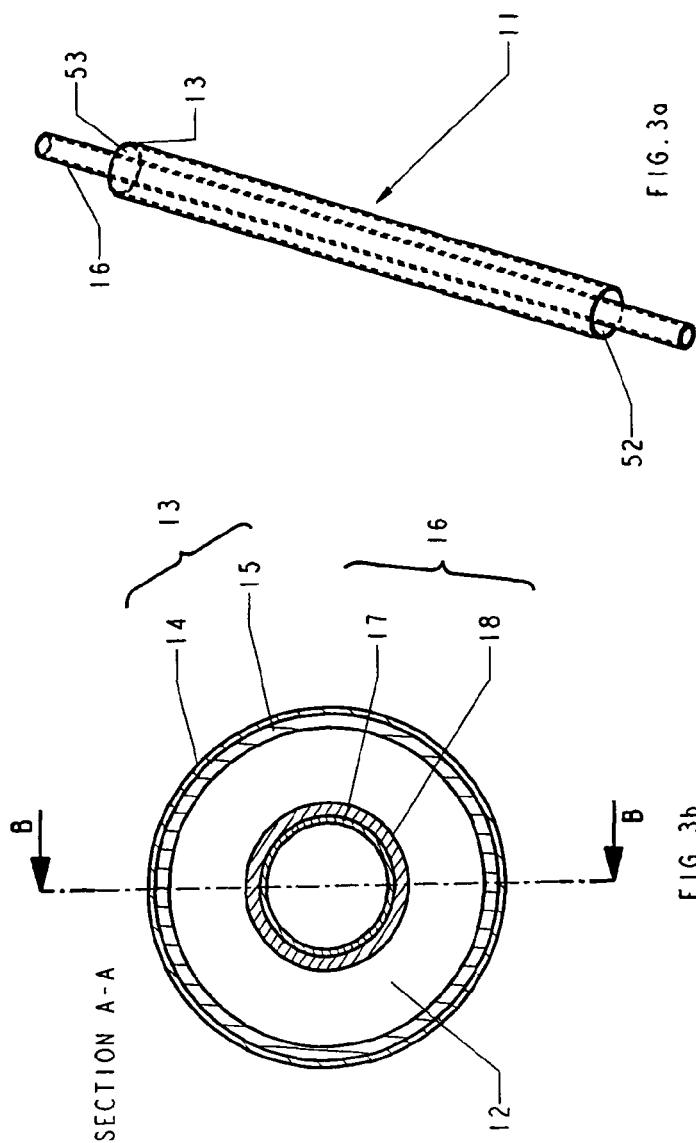


FIG. 2



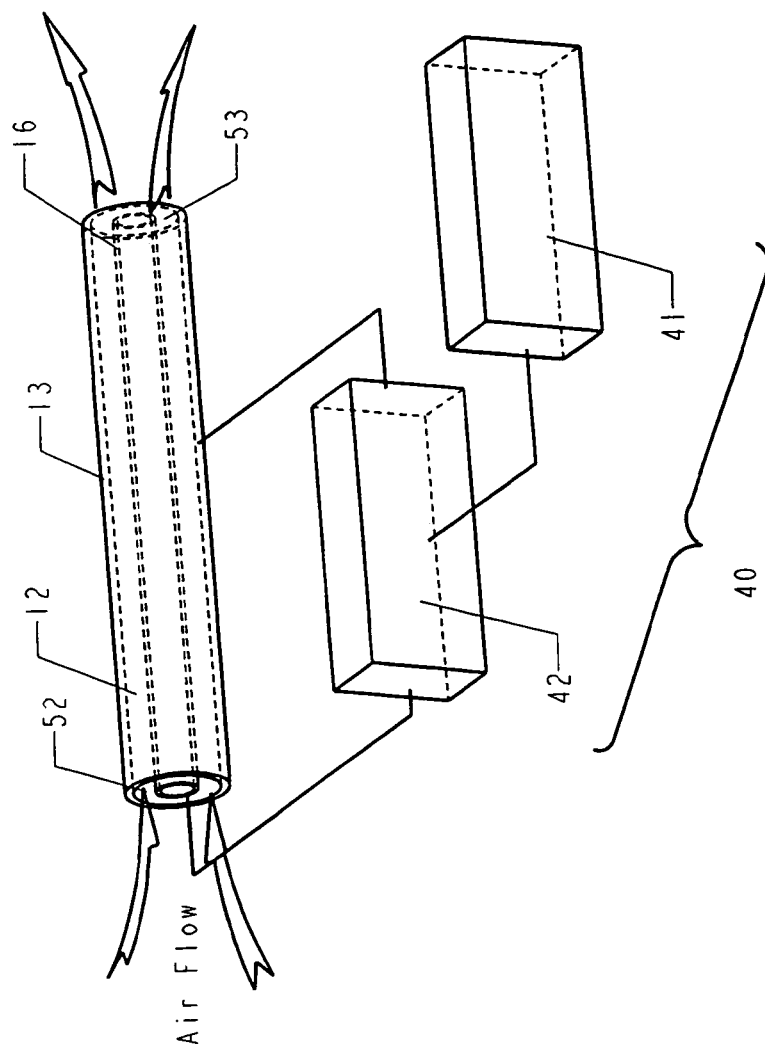
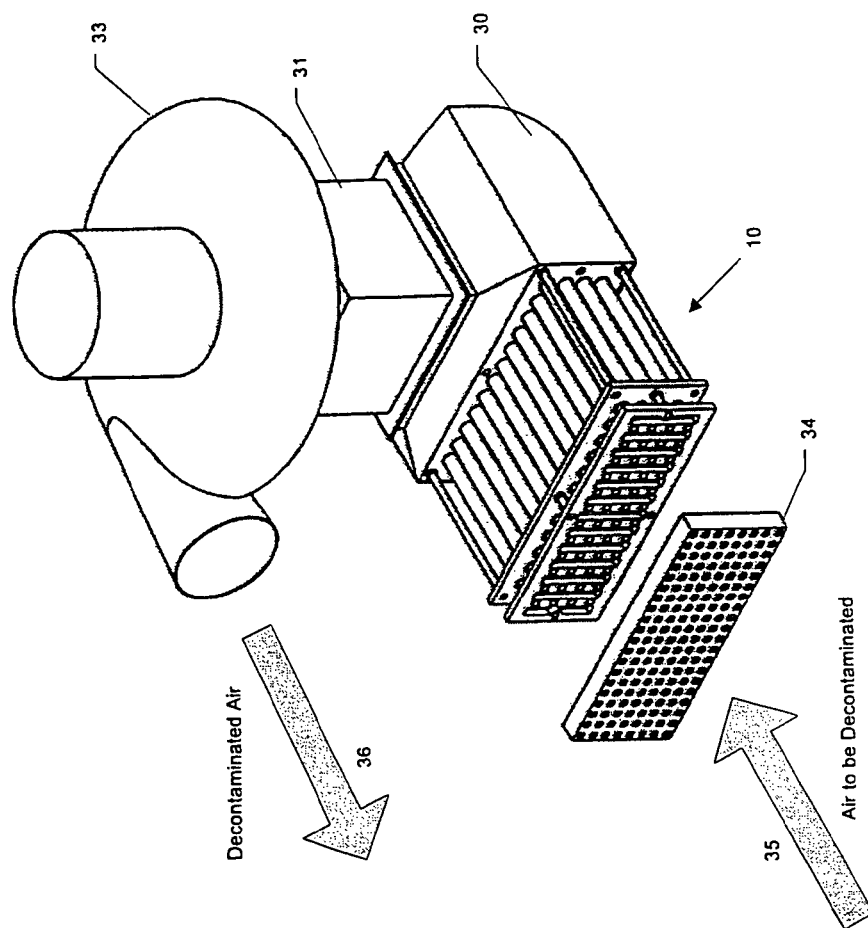


FIG. 4



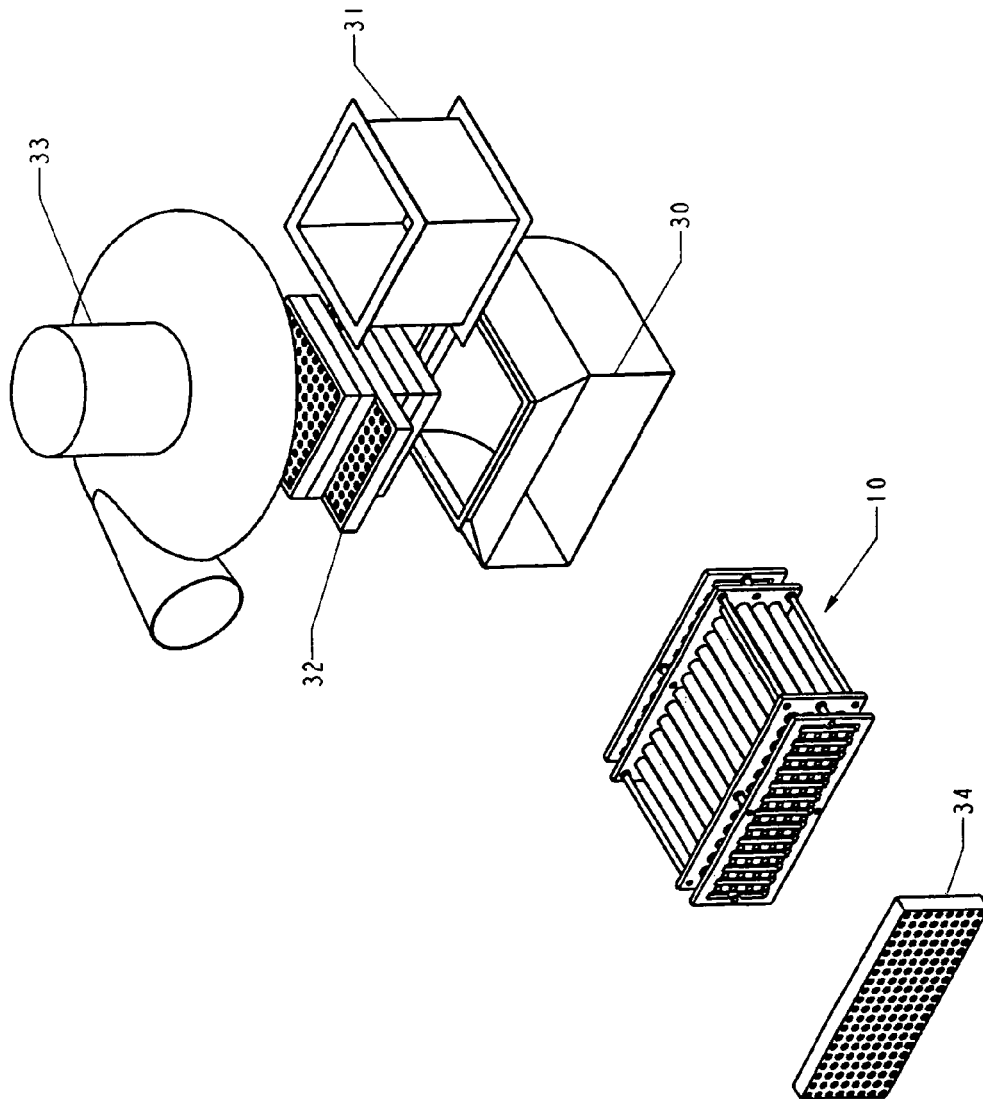
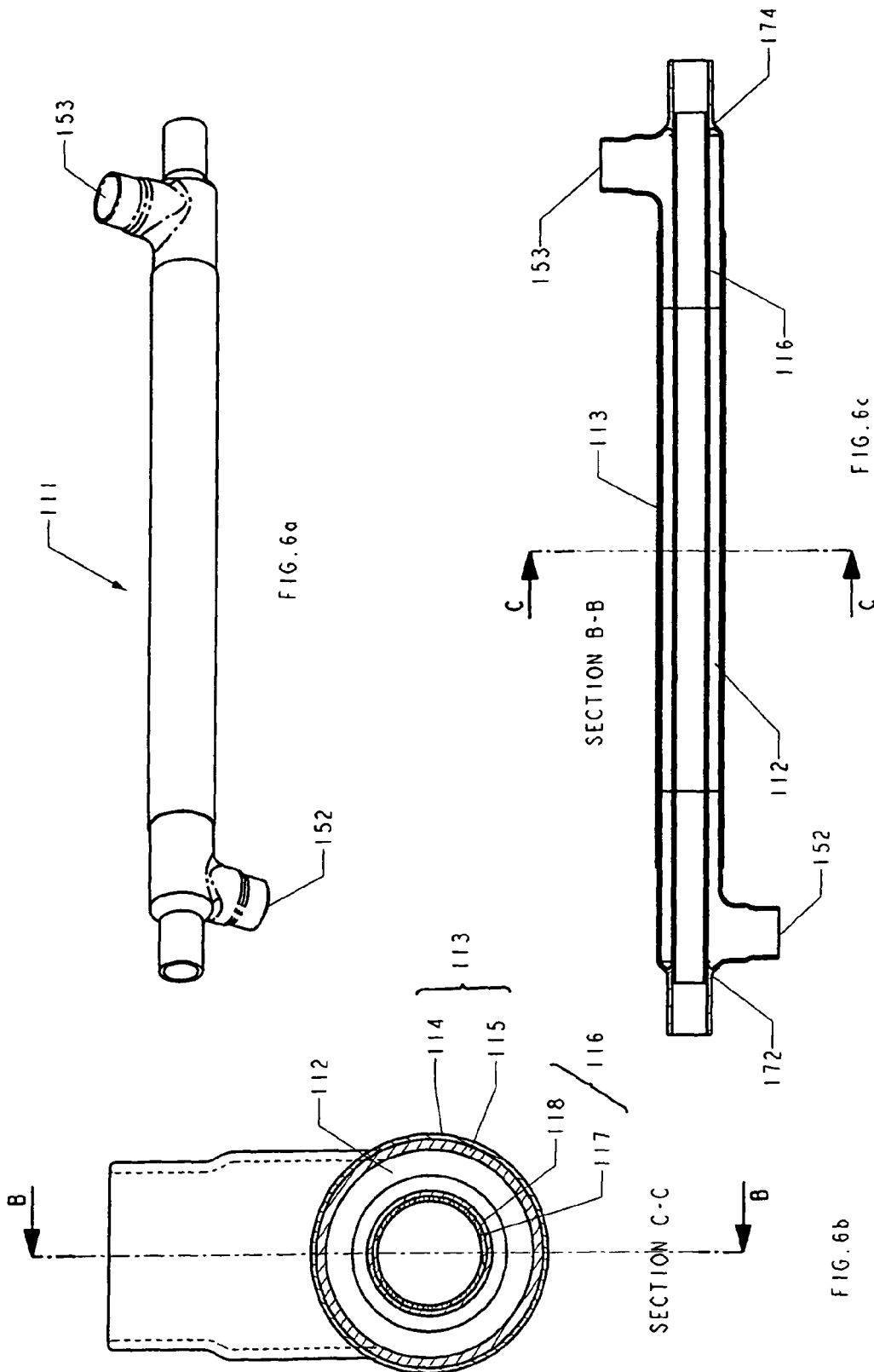


FIG. 5b



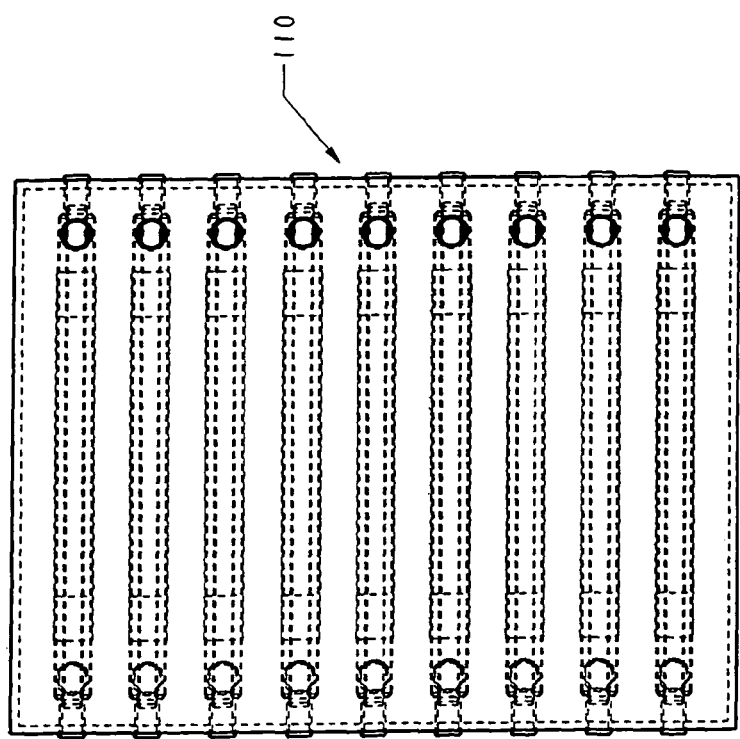


FIG. 7a

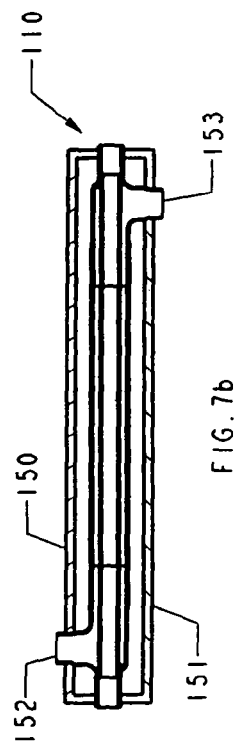


FIG. 7b

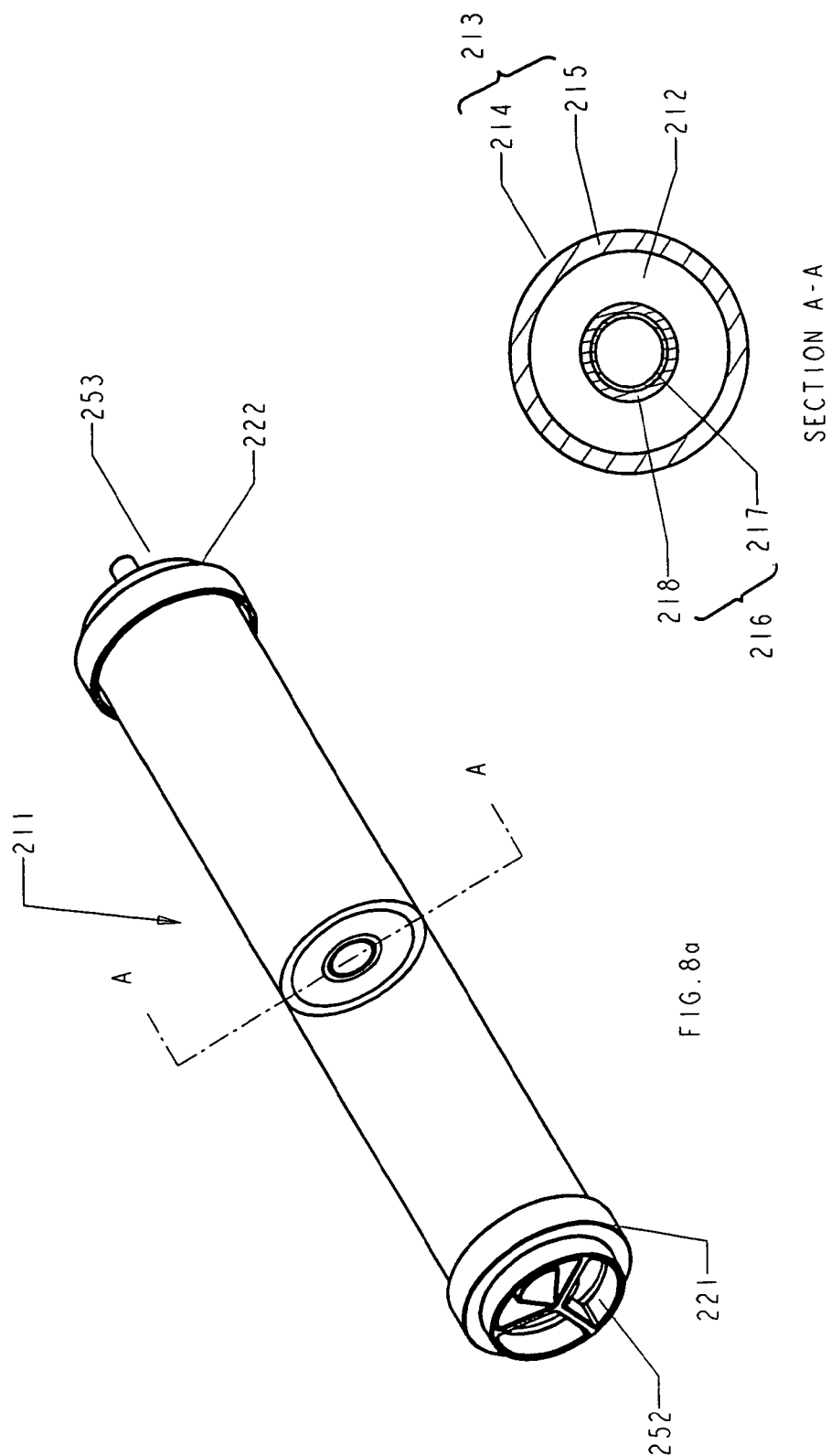


FIG. 8b

FIG. 8a

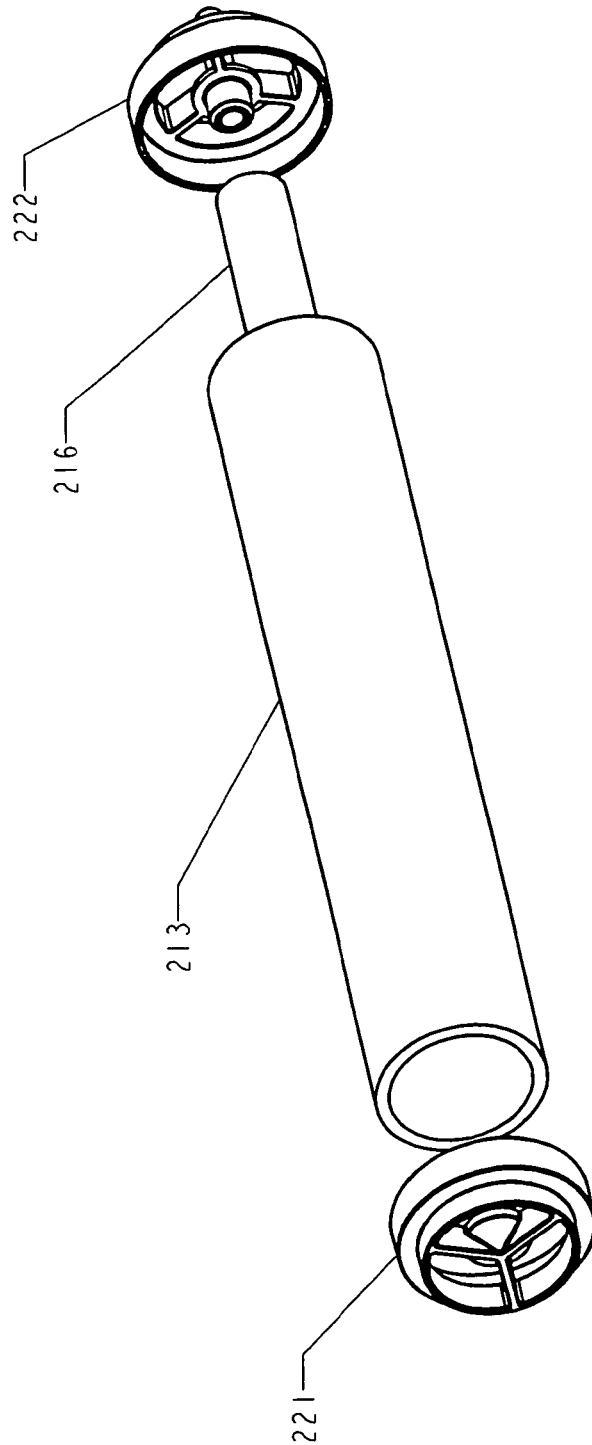


FIG. 8c

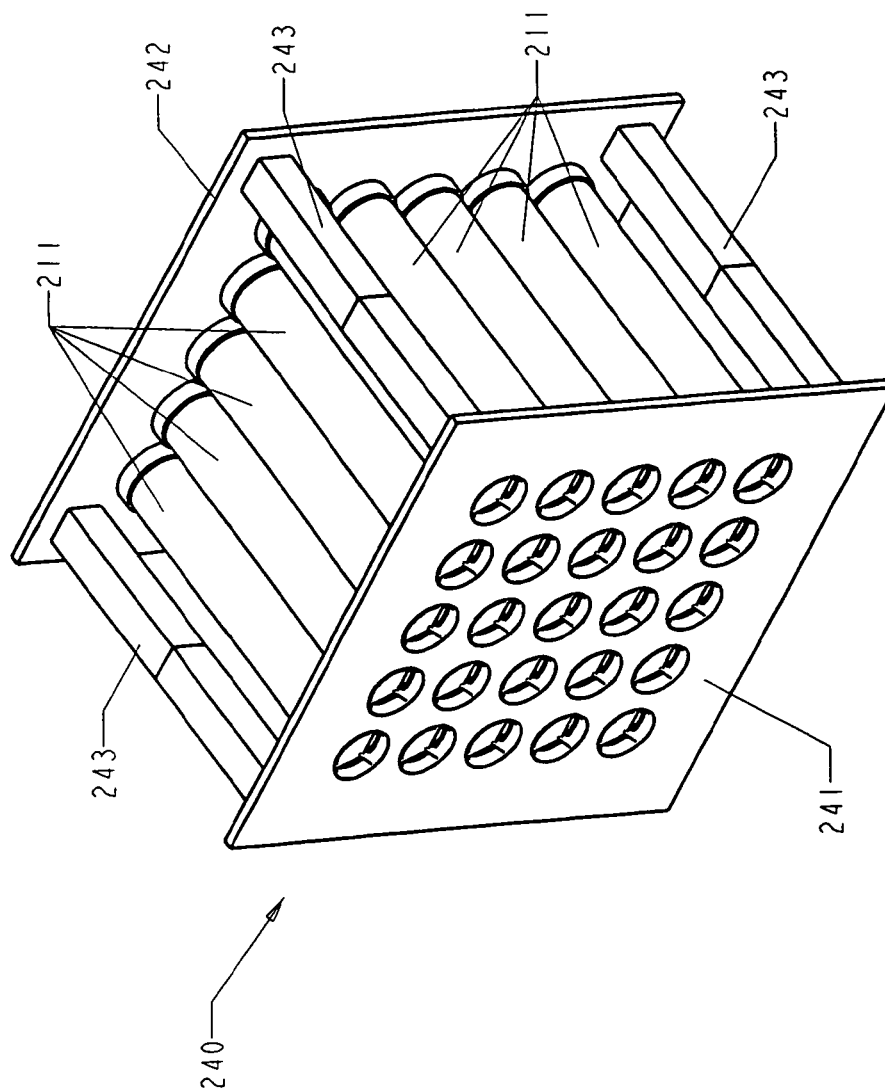


FIG. 9

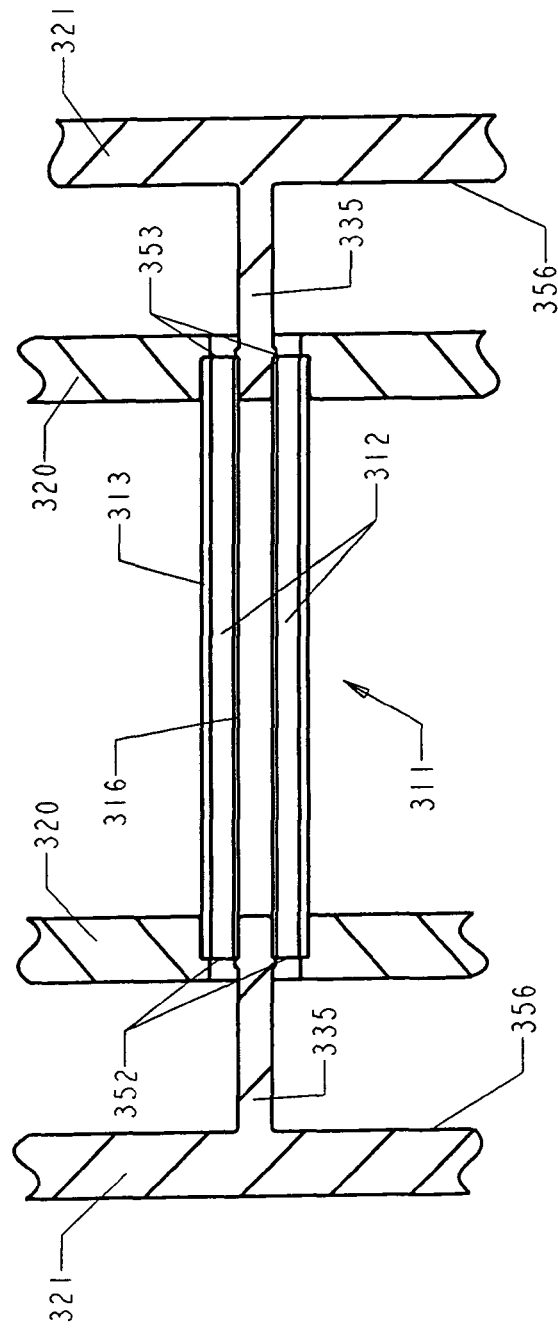


FIG. 10

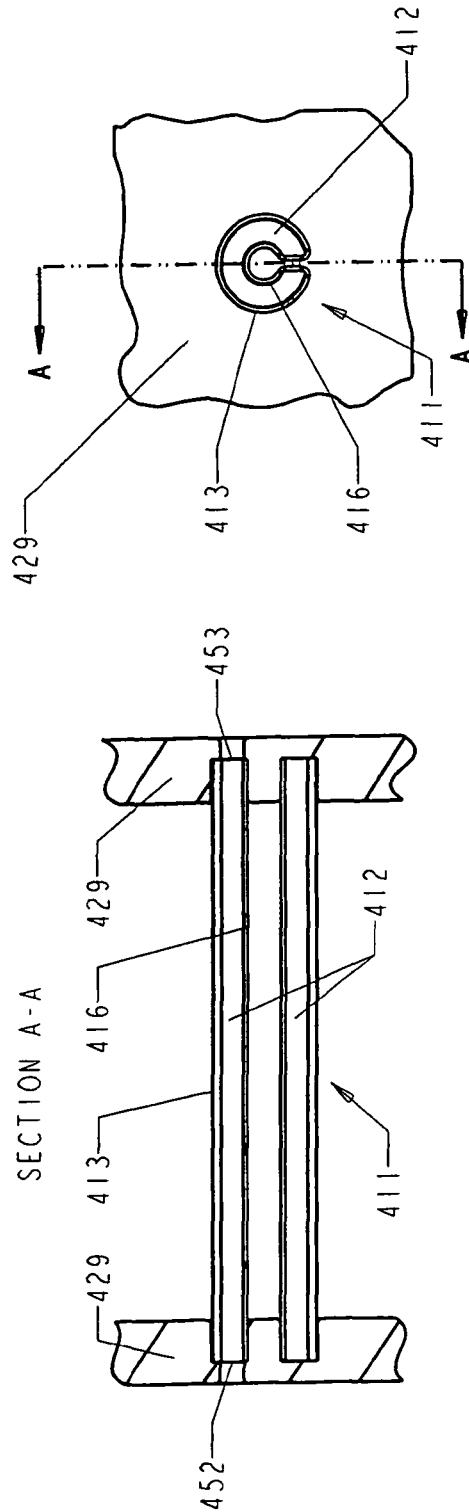


FIG. 11b

FIG. 11a

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APPARATUS FOR AIR PURIFICATION AND DISINFECTION

CROSS-REFERENCE TO RELATED APPLICATION

This application is a DIV of Ser. No. 11/447,225 Jun. 5, 2006 U.S. Pat. No. 8,361,402.

This application is a divisional or continuation application of application Ser. No. 11/447,225, filed Jun. 5, 2006, now U.S. Pat. No. 8,361,402.

FIELD OF THE INVENTION

The present invention relates an apparatus for air purification and disinfection and more particularly to an apparatus for air purification and disinfection using plasma.

BACKGROUND

Available air purification apparatus in the marketplace can be broadly grouped into two principal types: i) removal of unwanted particles through trapping and filtration, and ii) destruction of unwanted particles to eliminated the associated harmful effects or render the harmful microbes (such as bacteria) unviable. Filtration based apparatus have air circulating through an air filtration device (filter) and particles above a certain size are trapped by the filter. Depending on the materials that make up the filter and its construction method, particles with a diameter of a few micrometers or larger can be removed from the circulating air. Some filtration devices incorporate additional apparatus (such as electrostatic precipitators) to introduce charges to the particles to enhance the trapping efficiency. Viruses are generally small enough to pass through these filters and microbes can also be carried by aerosol of sufficiently small size to pass through the filters. Filters trap them but do not destroy them. Some existing air purification systems incorporate ultraviolet (UV) light to destroy trapped microbes. Un-trapped microbes remain in the air.

Ion generators are also provided in the marketplace for the removal of airborne particles. They produce negative electrical charge and when the charge is applied to airborne particles, the airborne particles will fall out and cling to nearby surfaces. Therefore, these devices function only to separate and remove airborne harmful particles but not to destroy them.

There are also ozone (O₃) generators in the marketplace for the destruction of airborne microbes. Ozone is not an effective biocide for airborne microbes except at extremely high and unsafe levels, for example, more than 3,000 ppb. As a result, ozone generators cannot destroy airborne microbes or pathogenic microorganisms effectively to achieve any benefits to human health. If these devices accidentally generate excessive levels of ozone, it will be detrimental to health. In fact, there are many articles published giving warnings about use of excessive ozone for air disinfection.

UV has been successfully applied in some applications for disinfection. Research in UV disinfection of airborne microbes demonstrated that a residence time (i.e. the duration that an air stream needs to be radiated with UV) of the order minutes and hours is required to achieve noticeable level of disinfection. This level of efficiency is considered low in practical terms.

There are also articles reported that charged particles (ion clusters) can have disinfection effect. Similar to UV disinfection,

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the efficiency of this disinfection mechanism is also low and an exposure to the ion clusters of the order hours is typically required.

Plasma is an electrically neutral, ionized gas composed of freely moving ions, electrons, and neutral particles. Plasma is used today for a variety of commercial applications including for air purification and disinfection. Depending on the operation regime, plasma can consist of charged particles (electrons and ions), excited species, free radicals, ozone and UV photons, which are capable of decomposing chemical compounds and destroying microbes. Existing commercially available plasma air purifiers operate either indirectly by using ozone or UV photons generated by plasma contained in a separate device or by charging up the airborne particles in a similar fashion as ion generators operate.

Plasma can be created by electrical means in the form of gaseous discharges whereby a high voltage is applied to a set of electrodes, the anode and the cathode. When the applied voltage is sufficiently high and becomes greater than the breakdown voltage, arcs begin to develop across the electrodes. The threshold for electrical breakdown or arc formation follows the well-known Paschen law, which relates the breakdown voltage to the gap size between the electrodes and the gas pressure.

Breakdown occurs when the applied voltage, or more precisely the local electric field, is sufficiently large for electrons to acquire enough energy to compensate the energy losses due to collisions, excitation and other energy loss processes. The breakdown process begins with presence of some free or residual electrons accelerating towards the anode under the influence of the externally applied electric field. As they accelerate towards the anode, the streaming electrons collide with the gas atoms causing ionization directly by impact or indirectly through photo-ionization. An electron cloud begins to build up and propagates towards the anode together with an ionization or breakdown front ahead of the electron cloud, leaving an ion trail behind, resulting in a plasma channel with an electric dipole opposing the applied electric field. The formation of such streamer, if unrestrained, leads to a rapid increase in charge density, fast growth of an avalanche, and the transformation of the streamer into an arc.

By introducing suitable current limiting or quenching mechanism(s) to prevent the development of major arcs, a quasi-steady state can be established with micro-arcs or filaments (of dimension of the order of 10⁻⁴ m) filling up the gap between the electrodes. Traditionally this is achieved by placing dielectric barrier or insulator covering one or both electrodes. Discharge having an insulating or dielectric layer incorporated on one or both of the electrodes is known as dielectric-barrier discharge. The non-conducting property of the dielectric or insulating layer allows charge accumulation on the surface, which produces an opposite electric field to the applied electric field. In addition, the space charge built up next to the dielectric or insulating layer adds to the electron repelling electric field. The opposing electric field cancels the applied electric field and prevents a filament from developing into a major arc and causes a discharge filament to extinguish. Therefore, the low charge mobility on the dielectric leads to self-arresting of the filaments and also limits their lateral extension, thereby allowing multiple filaments to form in close proximity to one another. Furthermore, when coalescence of multiple ionization fronts occurs, the filamentary discharge transforms to a diffuse glow discharge that has spatially more uniform properties. Current quenching can also be achieved by carefully controlling the applied voltage to prevent transition into an arc. It can be created by the use of needle-like electrodes to create a space charge region around

the smaller or sharper electrode. It can also be achieved by including non-conducting packing materials in a bed residing between the electrodes.

In a dielectric-barrier discharge operating in the near-atmospheric pressure range, electron energy is typically in the range of 1 to 10 eV and ion energy is close to the ambient gas temperature. Because of the energy disparity between the electron and ion species, these discharges are classified as non-thermal plasma. Typically, the density of the charge particles is much less than the neutral ambient gas and the plasma behavior is dominated by collisional effects. The energy of the electrons can be utilized for exciting atoms and molecules, thereby initiating chemical reactions and/or emission of radiations. The energetic electrons are able to induce the breakdown of some chemical bonds of the molecules, collide with the background molecules resulting in the breakdown of molecular chain, ionization and excitation, and generation of free atoms and radicals such as O, OH or HO₂. The radicals can attack hazardous organic molecules and are useful in decomposing pollutants in air. The disassociation of O₂ provides the required O to combine with O₂ to form ozone. The low energy electrons can attach to neutral atoms or molecules to form negative ions, which can enhance reactions in decomposing pollutants and destruction of microbe. Through collision, electrons can destroy organic compounds including bacteria and virus directly. Emissions, particularly in the UV spectral region, through recombination and relaxation, can initiate photo-physical and photo-chemical process by breaking molecular bonds and hence destroying microbe resulting in disinfection effect.

The harmful contaminants can be broadly grouped into chemical contaminant, volatile organic compounds, bacteria, fungi and viruses; each group is characterized by the amount and complexity of the constituent molecules or radicals. Plasma properties have to be optimized in order to destroy and/or to prevent the growth of these harmful contaminants. One major requirement is to ensure that these harmful contaminants have an adequate residence time within the reactor device while supporting a sufficiently high flow rate for practical applications.

While plasma can be utilized to reduce the harmful particles, the generation of plasma also creates by-product gas which can be hazardous. Typical examples of bi-product gas are ozone and nitrogen dioxide (NO₂).

Therefore it would be desirable to provide an apparatus to generate plasma for indoor air purification and disinfection which adequate residence time and effective plasma power deposition to achieve efficient destruction of pollutants while minimizing the generation unwanted bi-product gases.

SUMMARY

An apparatus for air purification and disinfection is provided. In one aspect, the apparatus includes at least one elongated reactor having an elongated inner electrode and an elongated outer electrode. The outer electrode encompasses at least a portion of the inner electrode along a longitudinal axis of the reactor. The outer and inner electrodes are positioned in a substantially concentric relationship and define a reaction chamber therebetween. The apparatus also includes an inner electrode mounting member holding the inner electrode at an end of the inner electrode and an outer electrode mounting member holding the outer electrode at an end of the outer electrode. The apparatus further includes a power supply adapted to supplying electrical power to the inner and outer electrodes to generate plasma within the reaction chamber to purify and disinfect air flowing therethrough.

The reaction chamber of the reactor may include an air inlet and an air outlet positioned at opposite ends thereof. The outer electrode mounting member may include an opening corresponding to the air inlet or the air outlet of the reaction chamber of the reactor.

In one embodiment, the inner electrode is longer than the outer electrode. In another embodiment, the inner electrode mounting member includes a protruded portion holding the inner electrode.

In one embodiment, the apparatus includes a plurality of elongated reactors positioned in generally parallel with each other.

In one embodiment, the outer electrode includes an insulator layer and an electrode conductor covered at the outer surface of the insulator layer, while the inner electrode includes an insulator layer and an electrode conductor covered at the inner surface of the insulator layer. In another embodiment, the outer electrode includes an insulator layer and an electrode conductor embedded in the insulator layer, while the inner electrode includes an insulator layer and an electrode conductor embedded in the insulator layer.

In one embodiment, the power supply includes a control unit adapted to control the electrical power supplied to the inner and outer electrodes of the reactor. The waveform period and the on/off cycle of the electrical power are set to be shorter than the time that the air stays inside the reaction chamber.

In another aspect, the apparatus for air purification and disinfection includes at least one elongated reactor having an elongated inner electrode and an elongated outer electrode. The outer electrode encompasses the inner electrode along a longitudinal axis of the reactor. The outer and inner electrodes are positioned in a substantially concentric relationship and define a reaction chamber therebetween. The insulator layer of the inner electrode and the insulator layer of the outer electrode are integrally joined together. The apparatus further includes a power supply adapted to supplying electrical power to the inner and outer electrodes to generate plasma within the reaction chamber to purify and disinfect air flowing therethrough.

The reaction chamber of the reactor may include an air inlet and an air outlet positioned at opposite ends thereof.

In one embodiment, the insulator layer of the inner electrode and the insulator layer of the outer electrode are integrally joined at a first end of the reactor. The insulator layer of the inner electrode and the insulator layer of the outer electrode may be integrally joined at a second end of the reactor. In another embodiment, the insulator layer of the inner electrode and the insulator layer of the outer electrode are integrally built along the longitudinal axis of the reactor.

In one embodiment, the apparatus includes a plurality of elongated reactors positioned in generally parallel with each other.

In one embodiment, the outer electrode includes an insulator layer and an electrode conductor covered at the outer surface of the insulator layer, while the inner electrode includes an insulator layer and an electrode conductor covered at the inner surface of the insulator layer. In another embodiment, the outer electrode includes an insulator layer and an electrode conductor embedded in the insulator layer, while the inner electrode includes an insulator layer and an electrode conductor embedded in the insulator layer.

In one embodiment, the power supply includes a control unit adapted to control the electrical power supplied to the inner and outer electrodes of the reactor. The waveform

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period and the on/off cycle of the electrical power are set to be shorter than the time that the air stays inside the reaction chamber.

In another aspect, the apparatus for air purification and disinfection includes at least one elongated reactor having an elongated inner electrode, an elongated outer electrode and a first end cap. The outer electrode encompasses the inner electrode along longitudinal axis of the reactor. The outer and inner electrodes are positioned in a substantially concentric relationship and define a reaction chamber therebetween. The first end cap couples the inner electrode and the outer electrode at a first end of the reactor. The apparatus further includes a power supply adapted to supplying electrical power to the inner and outer electrodes to generate plasma within the reaction chamber to purify and disinfect air flowing therethrough.

The apparatus may include a second end cap coupling the inner electrode and the outer electrode at a second end of the reactor.

The reaction chamber of the reactor may include an air inlet and an air outlet positioned at opposite ends thereof.

In one embodiment, the apparatus includes a plurality of elongated reactors positioned in generally parallel with each other.

In one embodiment, the outer electrode includes an insulator layer and an electrode conductor covered at the outer surface of the insulator layer, while the inner electrode includes an insulator layer and an electrode conductor covered at the inner surface of the insulator layer. In another embodiment, the outer electrode includes an insulator layer and an electrode conductor embedded in the insulator layer, while the inner electrode includes an insulator layer and an electrode conductor embedded in the insulator layer.

In one embodiment, the power supply includes a control unit adapted to control the electrical power supplied to the inner and outer electrodes of the reactor. The waveform period and the on/off cycle of the electrical power are set to be shorter than the time that the air stays inside the reaction chamber.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1a is a perspective view of an embodiment of a reactor assembly of an air purification and disinfection apparatus.

FIG. 1b is an enlarged view of the circled portion of the reactor assembly shown in FIG. 1a.

FIG. 2 is an exploded view of the reactor assembly of FIG. 1a, showing the arrangement of the reactors.

FIG. 3a is a perspective view of one of the reactors of the reactor assembly of FIG. 1a.

FIG. 3b is a cross-sectional front view of the reactor of FIG. 3a, showing the reaction chamber between the inner and outer electrodes.

FIG. 3c is a cross-sectional side view of the reactor of FIG. 3a, showing two electrodes and the reaction chambers between the two electrodes.

FIG. 4 is a schematic diagram of an electrical circuit of an air purification and disinfection apparatus which utilize at least one reactor of FIG. 3a.

FIG. 5a is a perspective view of an air purification and disinfection apparatus incorporating the reactor assembly of FIG. 1a.

FIG. 5b is an exploded view of the air purification and disinfection apparatus shown in FIG. 5a.

FIG. 6a is a perspective view of another embodiment of a reactor.

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FIG. 6b is a cross-sectional front view of the reactor of FIG. 6a.

FIG. 6c is a cross-sectional side view of the reactor of FIG. 6a.

FIG. 7a is a top view of a corresponding reactor assembly for the reactors shown in FIG. 6a.

FIG. 7b is a cross-sectional side view of the reactor assembly of FIG. 7a.

FIG. 8a is a perspective view of another embodiment of a reactor.

FIG. 8b is a cross-sectional front view of the reactor shown in FIG. 8a.

FIG. 8c is an exploded view of the reactor shown in FIG. 8a.

FIG. 9 is a perspective view of a corresponding reactor assembly for the reactors shown in FIG. 8a.

FIG. 10 is a cross-sectional side view of another embodiment of a reactor assembly showing a reactor and electrode mounting members.

FIG. 11a is a cross-sectional side view of another embodiment of a reactor assembly showing a reactor and electrode mounting members.

FIG. 11b is a cross-sectional front view of the reactor assembly of FIG. 11a.

DETAILED DESCRIPTION

Reference will now be made in detail to certain embodiments of the invention, examples of which are also provided in the following description. Exemplary embodiments of the invention are described in detail, although it will be apparent to those skilled in the relevant art that some features that are not particularly important to an understanding of the invention may not be shown for the sake of clarity.

Furthermore, it should be understood that the invention is not limited to the embodiments described below and that various changes and modifications thereof may be effected by one skilled in the art without departing from the spirit or scope of the invention. For example, elements and/or features of different illustrative embodiments may be combined with each other and/or substituted for each other within the scope of this disclosure and appended claims.

In addition, improvements and modifications which may become apparent to persons of ordinary skill in the art after reading this disclosure, the drawings, and the appended claims are deemed within the spirit and scope of the present invention.

Referring now to the drawings, FIG. 1a shows a reactor assembly 10 of an air purification and disinfection apparatus. The reactor assembly 10 includes a plurality of reactors 11 which are elongated and can be arranged in generally parallel with each other. The reactors can be fixed in the reactor assembly 10 by mounting members 20, 21 and supporting members 22, 23. As shown in FIG. 1b, each of the reactors 11 includes an elongated outer electrode 13 and an elongated inner electrode 16. Each outer electrode 13 may be held in place by at least one outer electrode mounting member 20, and each inner electrode 16 may be held in place by at least one inner electrode mounting member 21.

FIG. 2 illustrates in more details the construction of the reactor assembly 10 shown in FIG. 1a. The outer electrodes 13 may be held in place on both ends by the outer electrode mounting members 20 having openings 24. The inner electrodes 16 may be held in place on both ends by the inner electrode mounting members 21 having openings 25. The two outer electrode mounting members 20 may be held together by a plurality of supporting members 22. The inner electrode

mounting members **21** may be fixed onto the outer electrode mounting members **20** by a plurality of supporting members **23**. The generally parallel configuration of the reactors **11** can achieve a desired level of residence time for effective destruction of the contaminants. The residence time is the duration of the air flowing through the space between the outer electrode **13** and inner electrode **16**.

FIGS. **3a-3d** show an embodiment of the reactor **11** of the reactor assembly of FIG. **1a**. In the illustrated embodiment, the reactor **11** is in cylindrical shape. The reactor **11** includes the outer electrode **13** and the inner electrode **16**. The outer electrode **13** encompasses a portion of the inner electrode along a longitudinal axis of the reactor **11**. The outer electrode **13** and the inner electrode **16** can be in a substantially concentric relationship. The outer electrode **13** and the inner electrode **16** define a reaction chamber **12** therebetween, which isolates the outer electrode **13** and the inner electrode **16**. In the reaction chamber **12**, electrical discharges are excited to generate plasma. The reactor **11** includes an air inlet **52** and an air outlet **53**. The air inlet **52** and the air outlet **53** face to directions opposite with each other.

In the illustrated embodiment, the inner electrode **16** is longer than the outer electrode **13**. Two end of the inner electrode **16** are positioned without being encompassed by the outer electrode **13**. Therefore, the inner electrode **16** and the outer electrode **13** can be held in place by the outer electrode mounting members **20** and the inner electrode mounting members **21**, respectively, as shown in FIG. **2**. The air inlet **52** and the air outlet **53** correspond to the openings **24** on the outer electrode mounting members **20**, such that the air to be purified can flow through the openings **24**.

The outer electrode **13** includes an insulator layer **15** and an electrode conductor **14** covered at the outer surface of the insulator layer **15**. The conductor **14** can be held in place by a number of different ways, for example, mechanical force, adhesive etc. Alternatively, the conductor **14** can be embedded inside the insulator **15**. The inner electrode **16** includes an insulator layer **18** and an electrode conductor **17** covered at the inner surface of the insulator layer **18**. Similar in construction to the outer electrode, the conductor **17** can be held in place by a number of different ways, for example, mechanical force, adhesive etc, or it can be embedded inside the insulator **18**. In the illustrated embodiment, the inner and outer insulators **18** and **15** are made of insulating materials, such as glass, and can be tubular in shape. The electrode conductors **14** and **17** may be made of conducting sheets, mesh or deposits.

Electrical discharges are created in the reaction chamber **12** to generate plasma for air disinfection and purification. The energetic electrons excite atoms and molecules, thereby initiating chemical reactions and emission of radiations. The resultant radiations may induce breakdown of some chemical bonds of the molecules. The energetic electrons collide with the background molecules resulting in the breakdown of molecular chain, ionization and excitation, and generation of free atoms and radicals such as O, OH or HO₂. These products and reactions can dissociate hazardous organic molecules and decompose pollutants in air. By circulating air through the plasma-filled reaction chamber **12**, the pollutant particles and microbes in the air would be destructed.

The number of reactors **11** within the reactor assembly **10** can be adjusted to match the total airflow requirement of the air purification and disinfection apparatus. Such scalable and modular design allows flexibility in construction so that the reactor assemble **10** can be readily incorporated as part of a central ventilation system or an air conditioner or as a stand-alone air purifier on its own.

Although the outer electrodes **13** and the inner electrodes **16** are held by the electrode mounting members **20** and **21**, respectively, as shown in FIG. **2**, it is to be understood that outer electrodes **13** and the inner electrodes **16** can be held by other mounting structures.

As illustrated in the schematic diagram FIG. **4**, the electrodes **13** and **16** can be connected to a high-voltage alternating current (AC) power supply **40**. In the illustrated embodiment, the power supply **40** includes an electronic control unit **41** and a high-voltage generator **42**. The power supply **40** can provide sufficient voltage to cause breakdown and to generate plasma in the reaction chamber **12**. With an annular space of the reaction chamber **12** typically in the range of 2 mm to 20 mm, the applied voltage may be in the range of 10-50 kV. The waveform period (typically in the range of 10⁻¹ to 10² ms) and shape can be selected to match the size of the annular space of the reaction chamber **12** and the electrodes as well as the residence time of the air passing through the reaction chamber **12**. For example, with a reaction chamber of 12 mm wide and an inner radius of the outer electrode of 18 mm, the cross-sectional area of the reaction chamber **12** is about 9 cm². For each reactor **11** to support an air flow of 1000 l/min, the residence time is about 8 ms and the waveform period can be 8 ms or less.

The electronic control unit **41** can generate the required waveform shape and period to drive the high-voltage generator **42** which may produce the necessary high-voltage to generate plasma and may maintain the reactors to operate at specific decomposition and destruction effort. The waveform period and the on/off cycle of the electrical power are adjustable and can be set to be shorter than the time the air stream stays inside the reaction chamber. The plasma strength can be controlled by adjusting the applied high voltage and the ratio of the on-cycles to the off-cycles within the residence time.

FIG. **5a** shows an air purification and disinfection apparatus incorporating the reactor assembly **10**. FIG. **5b** provides an exploded view of the air purification and disinfection apparatus of FIG. **5a**. In the illustrated embodiment, the air purification and disinfection apparatus includes a blower **33** and the reactor assembly **10** fitted inside a reactor-housing **30**. Optionally, the air purification and disinfection apparatus includes filters **32** fitted inside a filter-housing **31** and a coarse filter **34**.

During operation, air to be decontaminated **35** is drawn through the coarse filter **34** to remove large particles and dust before it is drawn into the reaction chambers **12** where disinfection and purification take place. The treated air is then drawn through a set of filters **32** and finally expelled by the blower **33** as decontaminated air **36**.

FIGS. **6a-6c** show another embodiment of a reactor **111**. In this embodiment, the reactor **111** is elongated and in cylindrical shape. The reactor **111** includes an elongated outer electrode **113** and an elongated inner electrode **116**. The outer electrode **113** encompasses the inner electrode along a longitudinal axis of the reactor **111**. The outer electrode **113** and the inner electrode **116** can be in a substantially concentric relationship. The outer electrode **113** and the inner electrode **116** define a reaction chamber **112** therebetween, which isolates the outer electrode **113** and the inner electrode **116**. In the reaction chamber **112**, electrical discharges are excited to generate plasma.

The inner electrode **116** includes an inner insulator **118** and an inner electrode conductor **117** covered at the inner surface of the inner insulator **118**. The outer electrode **113** includes an outer insulator **115** and an outer electrode conductor **114** covered at the outer surface of the outer insulator **115**. The inner and outer insulators **118** and **115** are made of insulating

materials, such as glass, and can be tubular in shape. The electrode conductors **114** and **117** may be made of conducting sheets, mesh or deposits.

In the illustrated embodiment, the reactor **111** is an integral unit where the inner and outer insulators **118** and **115** are joined together at the two ends **172** and **174** of the reactor **111**. The conductors **114** and **117** can be held in place to their respective insulators **115** and **118** by a number of different ways, for example, mechanical force, adhesive etc., or alternatively, they can be embedded inside their corresponding insulators **115** and **118**. A plurality of these reactors **111** can be held on mounting members in a generally parallel configuration to achieve the desired level of residence time for effective destruction of contaminants.

In use, air enters the reaction chamber **112** through an air inlet **152** provided on one side of the outer tube **115** facing to a first direction, and exits via an air outlet **153** provided along another side of the outer tube **115** facing a second direction. In the illustrated embodiment, the air inlet **152** faces to the first direction generally perpendicular to the longitudinal axis of the reactor **111**, and the air outlet **153** faces to the second direction also generally perpendicular to the longitudinal axis of the reactor **111**. By circulating air through the plasma-filled reaction chamber **112** inside the integral insulator, the pollutant particles and microbes in the air can be destructed. The air inlet **152** and air outlet **153** can be oriented in different directions in such a way to suit the required airflow path.

FIGS. **7a** and **7b** show a corresponding reactor assembly **110** for the embodiment of the reactor **111**. The upper mounting member **150** and the lower mounting member **151** together hold the reactors **111** in place and form the reactor assembly **110**.

FIGS. **8a-8c** show another embodiment of a reactor **211**. In this embodiment, the reactor **211** is elongated and in cylindrical shape. The reactor **211** includes an elongated outer electrode **213** and an elongated inner electrode **216**. The outer electrode **213** encompasses the inner electrode along the longitudinal axis of the reactor **211**. The outer electrode **213** and the inner electrode **216** can be in a substantially concentric relationship. The outer electrode **213** and the inner electrode **216** define a reaction chamber **212** therebetween, which isolates the outer electrode **213** and the inner electrode **216**. In the reaction chamber **212**, electrical discharges are excited to generate plasma. End caps **221** and **222** hold the outer electrode **216** and the inner electrode **213** at two ends of the reactor **211**. The length of the outer electrode **216** is substantially equal to the length of the inner electrode **213**.

The inner electrode **216** includes an inner insulator **218** and an inner electrode conductor **217** covered at the inner surface of the inner insulator **218**. The outer electrode includes an outer insulator **215** and an outer electrode conductor **214** covered at the outer surface of the outer insulator **215**. The conductors **214** and **217** can be held in place to their respective insulators **215**, **218** by a number of different ways, for example, mechanical force, adhesive etc., or alternatively, they can be embedded inside their corresponding insulators **215**, **218**.

A plurality of these reactors can be mounted on a mounting member in a generally parallel configuration to achieve the desired level of residence time for effective destruction of contaminants. FIG. **9** shows a corresponding reactor assembly **240** for the embodiment of the reactor **211**. The first mounting member **241** and the second mounting member **242** together hold the reactors **211** in place and form the reactor assembly **240**.

The reactor **211** includes an air inlet **252** provided on one end of the reactor **211** and an air outlet **253** provided on

another end of the reactor **211**. The air inlet **252** and the air outlet **253** face to directions opposite with each other.

In use, air enters the reaction chamber **212** through the air inlet **252** and exits via the air outlet **253**. By circulating air through the plasma-filled reaction chamber **212** inside the sub-assembly reactor, the pollutant particles and microbes in the air can be destructed.

FIG. **10** is a cross-sectional side view of another embodiment of a reactor assembly. In this embodiment, the reactor **311** is elongated and in cylindrical shape. The reactor **311** includes the outer electrode **313** and the inner electrode **316**. The outer electrode **313** encompasses the inner electrode along the longitudinal axis of the reactor **311**. The outer electrode **313** and the inner electrode **316** can be in a substantially concentric relationship. The outer electrode **313** and the inner electrode **316** define a reaction chamber **312** therebetween, which isolates the outer electrode **313** and the inner electrode **316**. In the reaction chamber **312**, electrical discharges are excited to generate plasma.

The inner electrode **316** includes an inner insulator and an inner electrode conductor. The outer electrode **313** includes an outer insulator and an outer electrode conductor. The inner and outer insulators are made of insulating materials, such as glass, and can be tubular in shape. The electrode conductors may be made of conducting sheets, mesh or deposits.

In this embodiment, the reactor **311** is fixed in a reactor assembly by electrode mounting members **320**, **321**. The reactor **311** includes an elongated outer electrode **313** and an elongated inner electrode **316** which define a reaction chamber **312**. The outer electrode **313** may be held in place by the outer electrode mounting members **320**, and each inner electrode **316** may be held in place by the inner electrode mounting members **321**. Each of the inner electrode mounting members **321** includes a protruded portion **335** adapted to hold the inner electrode **316** in place. The protruded portion **335** is positioned generally perpendicular to the main surface **356** of the inner electrode mounting members **321** and along the longitudinal axis of the reactor **311**. The reactor **311** includes an air inlet **352** and an air outlet **353**. The air inlet **352** and the air outlet **353** face to directions opposite with each other.

A plurality of these reactors **311** can be held on mounting members **320** and **321** in a generally parallel configuration to achieve the desired level of residence time for effective destruction of contaminants. By circulating air through the plasma-filled reaction chamber **312** inside the integral insulator, the pollutant particles and microbes in the air can be destructed.

FIGS. **11a** and **11b** show another embodiment of a reactor assembly. In this embodiment, the reactor **411** is elongated and in cylindrical shape. The reactor **411** includes the outer electrode **413** and the inner electrode **416**. The outer electrode **413** encompasses the inner electrode along a longitudinal axis of the reactor **411**. The outer electrode **413** and the inner electrode **416** can be in a substantially concentric relationship. The outer electrode **413** and the inner electrode **416** define a reaction chamber **412** therebetween. In the reaction chamber **412**, electrical discharges are excited to generate plasma.

The inner electrode **416** includes an inner insulator and an inner electrode conductor. The outer electrode **413** includes an outer insulator and an outer electrode conductor. The inner and outer insulators are made of insulating materials, such as glass, and can be tubular in shape. The electrode conductors may be made of conducting sheets, mesh or deposits.

In this embodiment, the reactor **411** is fixed in a reactor assembly by electrode mounting members **429**. The insulator layer of the inner electrode **416** and the insulator layer of the

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outer electrode **418** are integrally built along the longitudinal axis of the reactor **411**. As a result, a piece of mounting member **429** can hold both the inner electrode **416** and the outer electrode **418** at an end of the reactor **411**. As shown in FIG. **11b**, the cross-sectional front view of the reaction chamber **412** is in letter “C” shape. The reactor **411** includes an air inlet **452** and an air outlet **453**. The air inlet **452** and the air outlet **453** face to directions opposite with each other.

A plurality of these reactors **411** can be held on mounting members **429** in a generally parallel configuration to achieve the desired level of residence time for effective destruction of contaminants. By circulating air through the plasma-filled reaction chamber **412** inside the integral insulator, the pollutant particles and microbes in the air can be destructed.

The reactor assembly or reactor can be incorporated into a conventional air ventilation system. For example, the reactor assembly or reactor can replace or work in conjunction with the filter units commonly used in air ventilation systems. The reactor assembly or reactor can be fitted to air circulation or air conditioning systems, such as air conditioners, air humidifiers, air de-humidifiers, and central air conditioning systems. Similarly, the reactor assembly or reactor can be fitted to air ventilation units, such as the air ventilator used in offices, to improve both the air entering a room and the air returning from the room to the main air circulating system. Accordingly, contaminated air can be disinfected before it enters the room, and contaminated air can be disinfected before it enters the main air ventilation circuit to avoid spreading the contaminants to other areas covered by the same air ventilation circuit.

It can be seen from the examples above that the plasma device(s) can be fitted to any air ventilation system to destroy microorganisms in the air to achieve the desired purification and disinfection.

It is to be understood that the phraseology and terminology employed herein are for the purpose of description and should not be regarded as limiting. Therefore, the foregoing is considered as illustrative only of the principles of the invention. Further, since numerous modifications and changes will readily occur to those skilled in the art, it is not desired to limit the invention to the exact construction and operation shown and described, and accordingly, all suitable modifications and equivalents may be resorted to falling within the scope of the invention.

What is claimed is:

1. An apparatus for air purification and disinfection using plasma, comprising:

- (a) a reactor assembly comprising a plurality of elongated reactors for generating plasma, each said reactor being held in parallel to each other in terms of electrical current and air flow and comprising an elongated inner electrode and an elongated outer electrode, said outer electrode

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encompassing at least a portion of said inner electrode along a longitudinal axis of said reactor, said outer and inner electrodes positioned in a substantially concentric relationship and defining a reaction chamber therebetween;

- (b) a single mounting member holding together all said reactors in said reactor assembly at an end;
- (c) a single power supply adapted to controlling and supplying electrical power to all said inner and outer electrodes in said reactor assembly to generate plasma within the reaction chamber to purify and disinfect air flowing therethrough;
- (d) a housing accommodating said reactor assembly is disposed and allowing the air to be treated entering said reaction chambers separately and simultaneously; and
- (e) a blower connected to said housing and having a capability of moving an air flow through each of said reaction chambers simultaneously;

wherein said outer electrode comprises an insulator layer and an electrode conductor covered at the outer surface of said insulator layer; and said inner electrode comprises an insulator layer and an electrode conductor covered at the inner surface of said insulator layer and, with each of said reactors, said elongated inner electrode and said elongated outer electrode are integrated with a jointer which is an extension from both an inner insulator that holds in place of said inner electrode and an outer insulator that holds in place of said outer electrode.

2. The apparatus according to claim 1, wherein said jointer is a cap coupling said inner electrode and outer electrode at a first end of said reactor.

3. The apparatus according to claim 2, further comprising a second end cap coupling the inner electrode and the outer electrode at a second end of the reactor.

4. The apparatus according to claim 1, wherein said insulator layer of said inner electrode and said insulator layer of said outer electrode are integrally built along the longitudinal axis of the reactor.

5. The apparatus according to claim 1, wherein said reaction chamber of said reactor comprises an air inlet and an air outlet positioned at opposite ends thereof.

6. The apparatus according to claim 1, wherein said power supply comprises a control unit adapted to control the electrical power supplied to the inner and outer electrodes of the reactor; and disinfection effort of the apparatus is controlled by adjusting voltage and the ratio of on-cycles to off-cycles of the electrical power.

7. The apparatus according to claim 1, wherein said electrical power has waveform periods and on/off cycles, which are set to be shorter than the time that the air stays inside said reaction chamber.

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